

Institut für Qualitäts- und Zuverlässigkeitsmanagement GmbH  
(Institute for Quality and Reliability Management)  
Dr.-Ing. Marco Schlummer & Dr.-Ing. Jan Hauschild

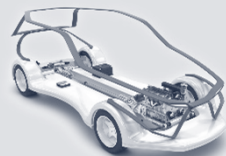


# LESSONS LEARNED & CURRENT TRENDS REGARDING FUNCTIONAL SAFETY AUTOMOTIVE



Your Quality Supplier

spid



# INTRODUCTION IQZ

Consulting and research partner at the state of the scientific and technical knowledge

Office  
Hamburg



Head Office  
Wuppertal



Co-operation partners in Korea, China, and the USA

# FUNCTIONAL SAFETY IN THE AUTOMOTIVE INDUSTRY

Aug 2015

ISO  
26262

Nov 2011

Automotive  
Industry

...well established  
processes...

...profound  
methodological  
knowledge...

...highly skilled  
engineers...

„Everything is fine  
and everybody  
knows what to do!“



## “Lessons Learned” in the past

- Role of the Safety Manager
- Reliability versus Safety
- Difficulties with Failure Rates

## Upcoming trends in Functional Safety or aspects to keep an eye on

- Connection of Safety & Security
- Outlook on 2<sup>nd</sup> Edition of ISO 26262
- Functional Safety & Autonomous Driving

---

# LESSONS LEARNED

---



- ISO 26262 deals with many issues



- **Line Organization** (ISO 26262-2, cl. 5.4.2.2)
  - „The organization shall institute, execute and maintain organization-specific **rules and processes** to comply with the requirements of ISO 26262.“
- **Project Organization** (ISO 26262-2, cl. 6.4.3.1)
  - „The safety manager shall be responsible for the **planning and coordination** of the functional safety activities in the development phases of the safety lifecycle.“



*Role of the FSM is PLANNING & COORDINATION – NOT EXECUTING the activities!*

## Safety Plan



## Activities

- Identification and Definition of Safety Requirements
- Technical Safety Concept
- System Safety Testing
- Coding Software

## Executor

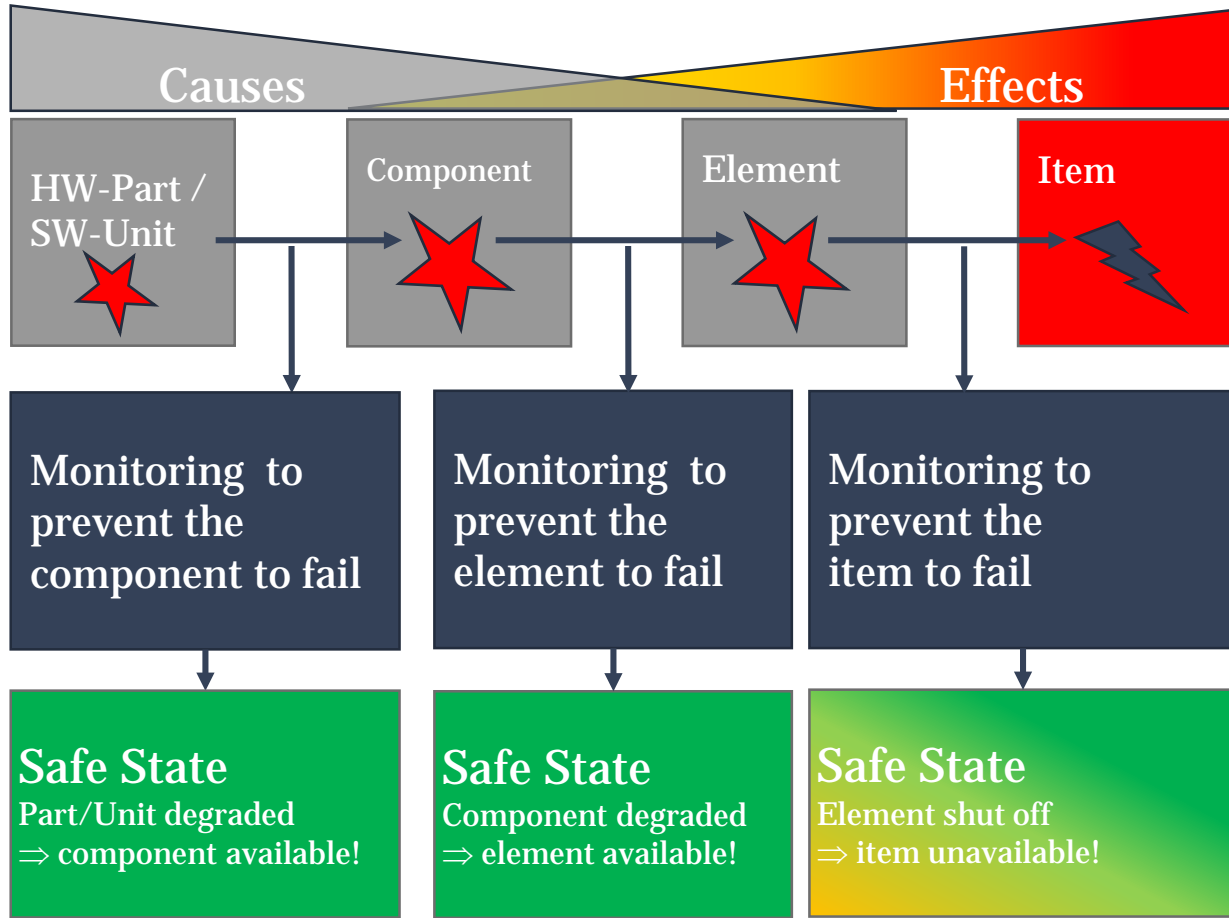
- Requirements Engineer
- Architects and Developers
- System Tester
- Programmers

Function of FS-Management within project is the **compilation** of the complete and correct safety case:

- Prepare safety plan
- Delegate activities to executors
- Advise development of activities
- Review work products
- Ensure safety case

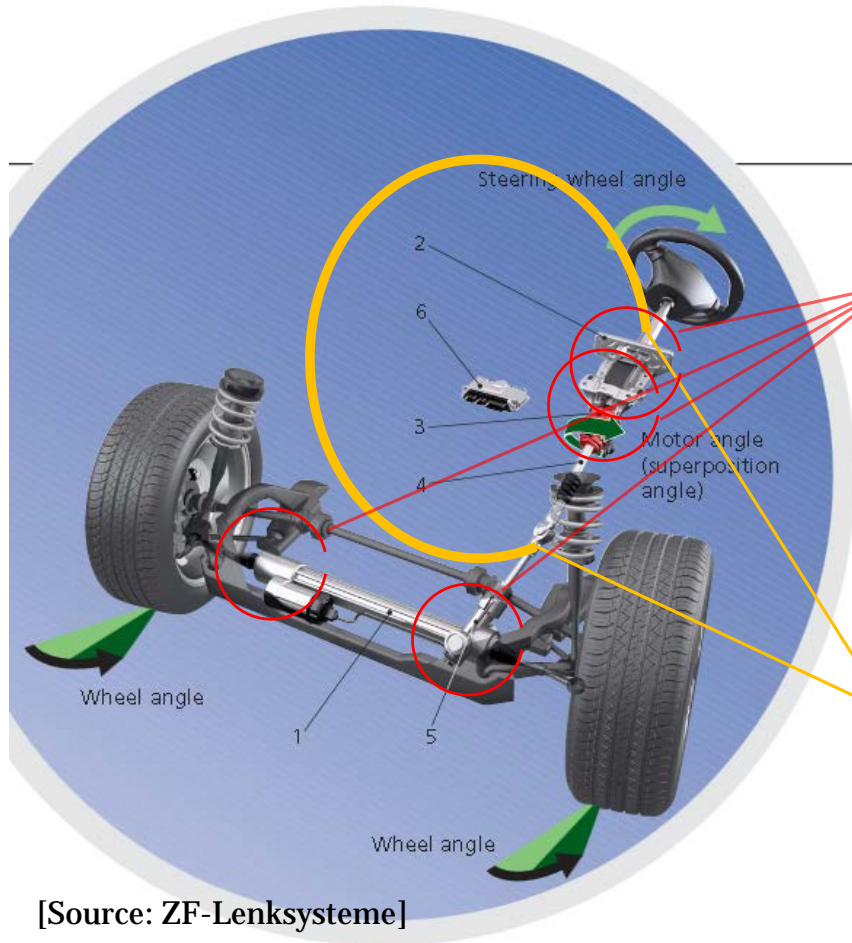


# MONITORING OF CAUSES VS. MONITORING OF EFFECTS - RELIABILITY VS. SAFETY



*Safety could be influenced by monitoring causes and effects – Reliability could be influenced by monitoring causes!*





## Monitoring on part/unit or component level

- High effort for monitoring
- Increase of element reliability

## Monitoring on element level

- Less effort for monitoring
- Decrease of element reliability

[Source: ZF-Lenksysteme]



*The monitoring concept has an impact on safety, reliability, complexity and costs!*

## DIFFICULTIES WITH FAILURE RATES

- Projects sometimes suffer under high pressure on reaching very strict target values for random hardware failures (PMHF)
- ISO 26262-5, clause 9.4.2.1, Note 1  
*„These quantitative target values [...] do not have any absolute significance and are only useful to compare a new design with existing ones“*

### Some experiences regarding related difficulties from past projects

- If a normative target value (given by the well known table 6 in ISO 26262-5) is not met for a sub-system, DO NOT PANIC! Boundaries of the entire item together with the system design must be taken into account (-> task of the OEM) and the values do not have an absolute significance.
- If you use one of the mentioned „commonly recognized industry sources“ be aware of their weaknesses; e.g.
  - MIL-HDBK: very conservative and not recognized in automotive industry
  - SN 29500: easy to handle but not feasible for detailed ASIC-considerations
- 3 sources are provided in ISO 26262 for deriving possible target values
  - > why always pick the table with the FIT-values?
  - > why not estimate your own target values from your own field data?

### Some remarks on difficulties within distributed developments (OEM – TIER 1 – TIER 2 – ...)

- OEM must clearly communicate the FIT-portions to his suppliers (-> „FIT-budgeting“)
- OEM requires: „Ensure that your sensor reaches the ASIL C target value for PMHF“
- Supplier states: „PMHF value of my sensor is below 95 FIT“
- Result is that OEM only has 5 FIT left for the rest of the function which may include several ECU and other components
- If an industry standard shall be used within a project, ensure that all involved parties use the same one
  - Otherwise you'll get a mixture of partial results that are very hard to compare and to combine to the final result regarding the violation of a safety goal



*Communication is one of the most important things – not only in private life!*

---

# FUSA TRENDS

---



Ihr Qualitäts-Zulieferer.

21.08.2015

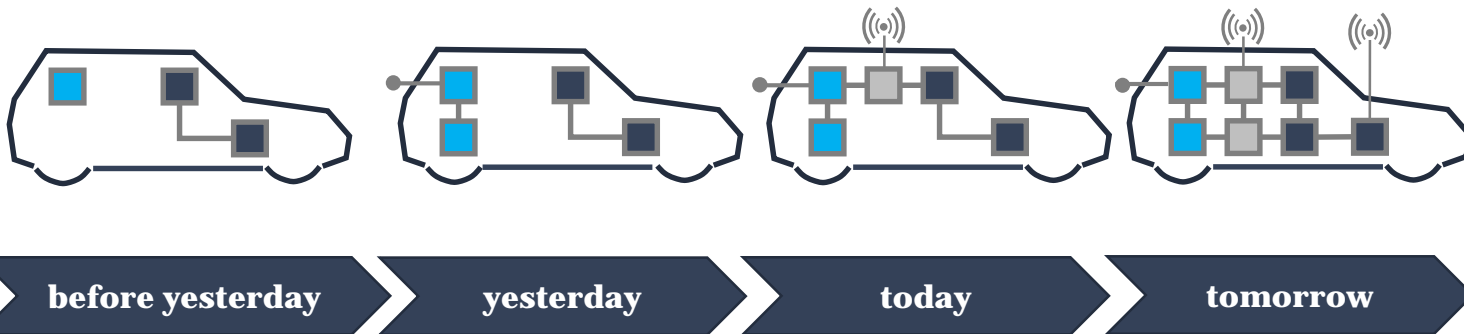
12

Technical Seminar



## V2V- Communication – the automotive digital revolution

- The development evolves from a self-sufficient system to an interactive and networking system: safety warnings, traffic information, infotainment, ...
- Safety - Accident prevention: standards available
- Security - Attack prevention: non-standardized



*The interfaces between safety and security shall be specified and assessed!*

## Jeep – Uconnect System

- Uconnect serves as an interface to smartphones and tablets and manages navigation and multimedia
- Hacker gained access to the vehicle and controlled the radio, wipers, ventilation as well as the motor and steering from more than 1,000 kilometres distance

## BMW – ConnectedDrive

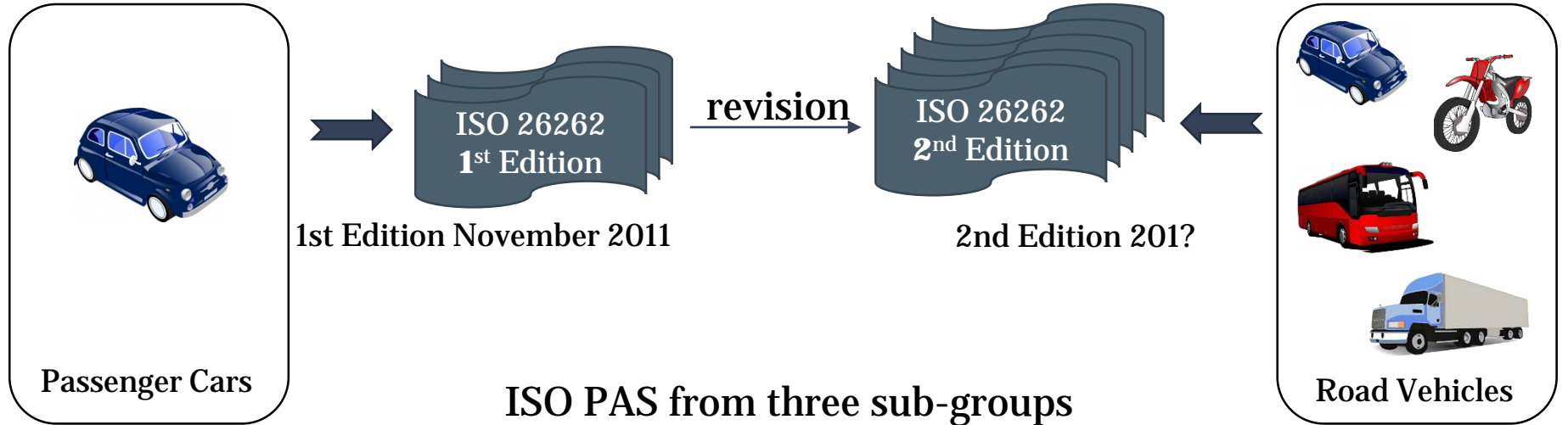
- ConnectedDrive includes internet functions, the transmission of service data as well as the operation of functions such as heating, door lock or air conditioning via smartphone app
- Hacker opened the door via smartphone

## Chevrolet Corvette – Insurance Black Box

- Black Box for storage driving inputs for insurance purposes was used as gateway into the car
- Hackers controlled the brakes and windscreen wipers using SMS text messages
- Method is not manufacturer-specific



*With respect to FuSa security becomes more and more important!*



- Commercial vehicles , i.e. Trucks, Buses (and trailers).
  - *PAS 19284* Nominal and informative guidance to be integrated into 2nd Edition
    - Separate PAS not needed at this time
    - Sub group considering challenges specific to T&Bs such as vehicle supply chain, variants, use cases, interface with machinery etc.
- Motorcycles
  - *PAS 19695* submitted to the ISO DIS ballot
    - to be integrated into 2nd edition
  - Proposal for motorcycle specific risk classification schema
- Semiconductors
  - *PAS 19451* in development providing guidance covering:
    - Dependent Failure Analysis; Base Failure Rate; Analogue; PLD; IP; Multicore

## Agreed 36 month ISO project for 2nd Edition - started 15th Jan 2015

1st Edition development

1st Edition experience

2nd Edition development

2005-2011

2012.....

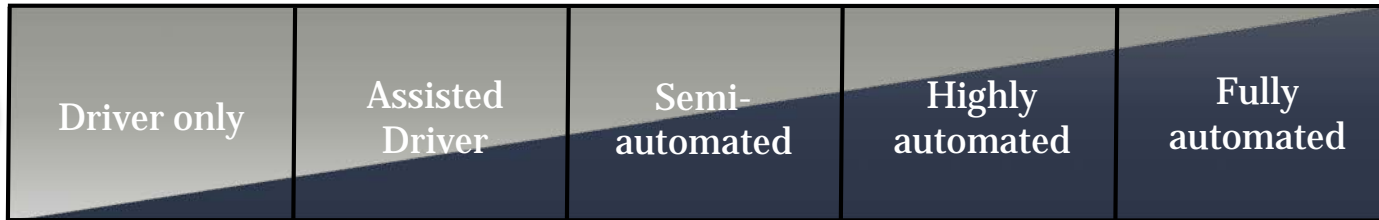
2015-2018

- **Safety of the Intended Functionality (SotIF)**
- **SW sub group**
  - safety analysis for software
- **Confirmation Measures**
  - Delineation between process and technical requirements
  - Aim to clarify scope of audit and assessment
- **Fail Operational**
- **Role of ISO 26262 with cybersecurity**
- **And many more discussions to be continued**
  - Scope definition
  - Item definition
  - Hardware metrics
  - Role of ISO 26262 with autonomous vehicles
  - etc.



# THREE DIMENSIONS OF AUTONOMY

## How much autonomy?



## Autonomy in how much?



## Autonomy of how much?

City Safety

ACC

CMbB

Autopilot

One function

Set of related functions

All functions (no driver)



Ihr Qualitäts-Zulieferer.

21.08.2015

Source: Johansson, 2015

17

Technical Seminar



- 2 fundamental aspects why ISO 26262 can become problematic:

## Things are much more complicated

- Item Definition for extremely complex functionalities
  - “Networked functions”
- Specification of safe maneuvers
- Safety concepts much more complex
  - Possible need for explicit AD blocks
  - Fail-operational states will be necessary

## Things are fundamentally different

- Manual driver is not focused on traffic
  - Studies: ~5 sec. to take back control
- No manual driver in the loop
  - How to deal with the parameter for controllability?



*The future in the automotive industry will be challenging for all involved persons and functional safety will play a major role*

# THANK YOU FOR YOUR ATTENTION



Dr.-Ing. Marco Schlummer

Managing Director

---

Mobile + 49 (0)1522 / 955 774 7

Phone + 49 (0)202 / 515 616 93

Fax + 49 (0)202 / 515 616 89

[schlummer@iqz-wuppertal.de](mailto:schlummer@iqz-wuppertal.de)

[www.iqz-wuppertal.de](http://www.iqz-wuppertal.de)